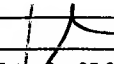
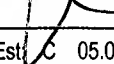


Date: Wednesday, 11/15/2006 10:37:24 AM
User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : NEOPRENE SEAL
Job Number : 29456	
Estimate Number : 10136	
P.O. Number : N/A	Part Number : D2462
This Issue : 11/15/2006 S.O. No. : N/A	Drawing Number : D2462 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : A1
Previous Run : N/A	Material : N/A
Written By : 	Due Date : 11/22/2006 Qty: 500 Um: Each
Checked & Approved By : 	
Comment : Est C 05.03.17 Reformat KJ/RF	

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 2499

Make per Dwg D2462

Possible supplier: Accurate Rubber P/N: 451500006

Material release note is required

CL 06/11/15

500FT

2.0	451500006	NEOPRENE SEAL
-----	-----------	---------------



Comment: Qty.: 1.0000 f(s)/Unit Total : 500.0000 f(s)
NEOPRENE SEAL

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

2006/11/21

500

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

2006/11/23

500

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock


Location: *51337*

2006/11/23

500

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/11/23
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 11/15/2006 10:37:24 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: NEOPRENE SEAL

Job Number: 29456

Part Number: D2462

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



500

Comment: FINAL INSPECTION/W/O RELEASE

06/11/23

Job Completion



u 06.11.23

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

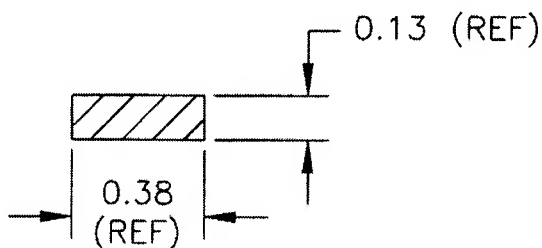
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>DA</i>	DRAWING NO. D2462	REV. A SHEET 1 OF 1
DATE 98.11.18		TITLE NEOPRENE SEAL	SCALE NTS
A	98.11.18	NEW ISSUE	
AI	<i># CP</i> 01.05.04	451500006 WAS 251500006	

RELEASED
98.11.20 KE

SPECIFICATION CONTROL DRAWING



MATERIAL: 3/8" WIDE CLOSED CELL NEOPRENE
SEAL WITH ADHESIVE BASE

D2462-XXXX NEOPRENE SEAL
|
LENGTH

EG: 87.5" LONG: D2462-0875
10" LONG: D2462-0100

REFERENCE ONLY

POSSIBLE SUPPLIERS: ACCURATE RUBBER
P/N 251500006

01.05.04



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 11/20/2006

Customer : Dart Aerospace LTD

Customer P.O. # : 2499

ACR W.O. # : 123191

Item # : 451500006

Item Description: 1/8" x 3/8" C.C.NEO. Sponge Adh. Back

ACR Compound : SCE- 41- P- 02

Date Shipped: 11/20/2006

[Handwritten signature] 11/23

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

[Handwritten signature of Mohsen Ahmadi]

Mohsen Ahmadi
(ACR GROUP INC. REPRESENTATIVE)